



**The Choice is Yours.**



All Earthwise products carry the Made in USA - Certified® designation as independent verification that our products are made in the USA by American workers, using components that are sourced in the USA. We are proud of and deeply committed to supporting American workers, and all of our manufacturing facilities are subject to inspection by independent, third-party inspectors to ensure our ongoing compliance.



Earthwise Windows & Doors are designed and built to meet the highest standards of energy efficiency. We are proud to have earned "Manufacturing Partner" status with the U.S. Government's ENERGY STAR program. All Earthwise products meet or exceed current ENERGY STAR performance standards.



MEMBER

Earthwise products meet or exceed guidelines set by the American Architectural Manufacturing Association (AAMA), a voluntary organization that establishes material performance standards for the window and door industry.



All Earthwise products carry the Good Housekeeping Seal, earned after passing a rigorous testing and inspection process at the laboratories of the Good Housekeeping Institute. For more than a century, the Good Housekeeping Seal has been considered a mark of superior product quality and excellent customer service. It is also an independent, third-party money-back guarantee should you ever encounter a defective Earthwise product that can't be repaired or replaced by your local Earthwise window dealer or manufacturer.



All Earthwise products carry the National Fenestration Rating Council (NFRC) label to assure customers that our products have been independently tested and certified to meet the highest standards of energy efficiency and qualify for the ENERGY STAR program. The Earthwise Group is a long time supporter and member in good standing of the NFRC.



All Earthwise products are backed by our transferable Limited Lifetime Warranty. Simply put, there is no stronger warranty in the industry.

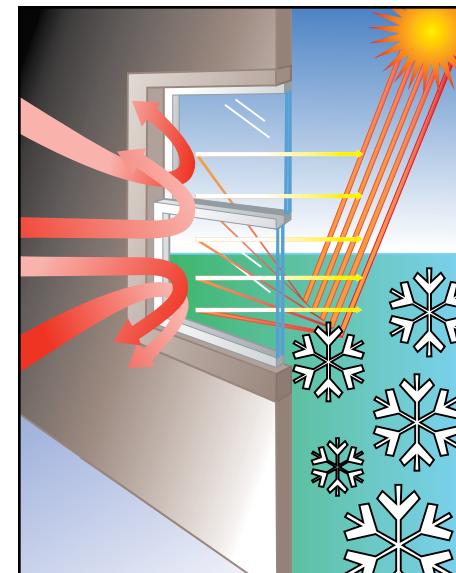
### Window Technology

Our insulating glass technology and vinyl processing production insures the highest quality and performance in our window systems.

### Warm Edge Technology

When selecting windows for your home you want to look for products that give you the quality and performance your home deserves. A smart place to start is to look for windows that have a warm edge insulated glass system.

Super Spacer® and/or Intercept® insulated glass is an advanced "Warm Edge Technology" insulated glass system found in Earthwise Vinyl Windows. The Super Spacer® and /or Intercept® insulated glass is so energy efficient that it keeps the edges of the window glass warmer, making your home more comfortable in the winter.



Keeping you cool in the summer and warm in the winter.

### Low-E Glass Technology

Earthwise Vinyl Windows offers some of the most advanced warm edge technology in our window systems. Our optional PPG Solarban 70 is a value-added Low-E product that brings energy savings and comfort to your home.

PPG Solarban 70 is engineered to provide year round comfort, keeping your home cooler in summer by keeping out unwanted solar heat and warmer in the winter by keeping furnace heat inside.

PPG Solarban 70 significantly reduces the fabric fading effects of ultraviolet light and resists condensation and it's effects on your home environment.

So in choosing energy savings make *The Wise Choice*, choose PPG Solarban 70 Low-E glass and Super Spacer warm edge technology in Earthwise Vinyl Windows.

### Vinyl Technology

The design of the window and the quality of the extrusion insures the beauty and performance of the finished product. Earthwise Vinyl Windows are designed and extruded by our partner, Deceuninck Inc. recognized as the world's leading extruder of vinyl window and door systems. All vinyl is produced from abundantly common natural materials and is thus an extremely eco-responsible product. All of our vinyl profiles are completely recyclable and environmental friendly.



*There is strength in numbers. The Earthwise Group is a national network of locally-owned, independent window and door manufacturers. Our network covers the entire United States, but as local and regional demands differ, so do our local organizations. As independent manufacturers, we are flexible and responsive to meet those unique regional needs. Backed by one of the world's largest window extruders, Deceuninck NA, the Earthwise Group consistently meets and exceeds the rigorous standards set by Energy Star, National Fenestration Rating Council (NFRC), and the American Architectural Manufacturers Association (AAMA).*

#### Earthwise Vinyl

##### Replacement Windows Include:

- The Eclipse
- The Orion
- The Meridian
- The Equator
- The Aurora
  - Awning, Casement, Bay, and Bow windows
- The Equinox
  - Patio Doors
- Revolution, Tilt and Turn

#### Earthwise Vinyl

##### New Construction Windows Include:

- The Horizon
  - Single Hung
- The Solaris
  - Double Hung
- Revolution, Tilt and Turn
- The Equinox
  - Patio Doors
- The Aurora
  - Awning, Casement, Bay, and Bow windows
- The Orion



Contact your local dealer or us for further information.

### Manufactured by PVC Industries, Inc.

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Fax: 800-727-3488  
[pvcindustries.com](http://pvcindustries.com)



**earthwise**  
WINDOWS & DOORS

**The Wise Choice**  
[earthwisewindows.com](http://earthwisewindows.com)



# Welcome

## THE EARTHWISE GROUP

is a select group of window and door manufacturers who produce the same high-quality vinyl window and door systems, but with a twist. Rather than following the herd with a "one size fits all" approach, Earthwise products are manufactured at several regional manufacturing facilities that offer slightly different design features and options that are specifically selected to provide the best performance and value for the geographic region in which the windows are to be installed. For example, the insulated glass panels we offer in the hot climates of Texas and Florida are different from the ones we offer in the colder climates of Minnesota and New England, because different types of glass perform best in those diverse climate zones.

No other window and door manufacturer offers this level of regionally-specific manufacturing flexibility and local expertise.

Earthwise Group manufacturers benefit greatly from the culture of collaboration that they have created. Group members share their significant and diverse strengths and experiences for the advancement of all involved. As a result, Earthwise manufacturers enjoy a clear leadership position in the areas of production, purchasing, distribution and marketing. Our network of locally-owned, independent manufacturers works together to produce the most beautiful and energy-efficient windows and doors available today.

## PVC INDUSTRIES, INC.

PVC Industries, Inc. , manufactures energy-saving windows and doors for new construction, remodeling and historic preservation building projects. We are proud to say that our family-owned and operated small business has been serving building and remodeling professionals for more than 40 years.

At PVC Industries, Inc., we have embraced sustainable manufacturing practices as part of our standard protocol. We continuously strive to refine our responsible choices and practices to better serve our community.

In 2003, we partnered with other independent fabricators to form the Earthwise Group. The group was formed to help members share best practices in the areas of manufacturing, design, purchasing and marketing. As a founding member of the Earthwise Group, we are honored to be associated with an organization known for quality and service.

Though we are a large organization, we have the expertise to respond to unique regional needs. Our regional manufacturing philosophy enables us to produce products that are specifically tailored to the climate zones where they will be installed.



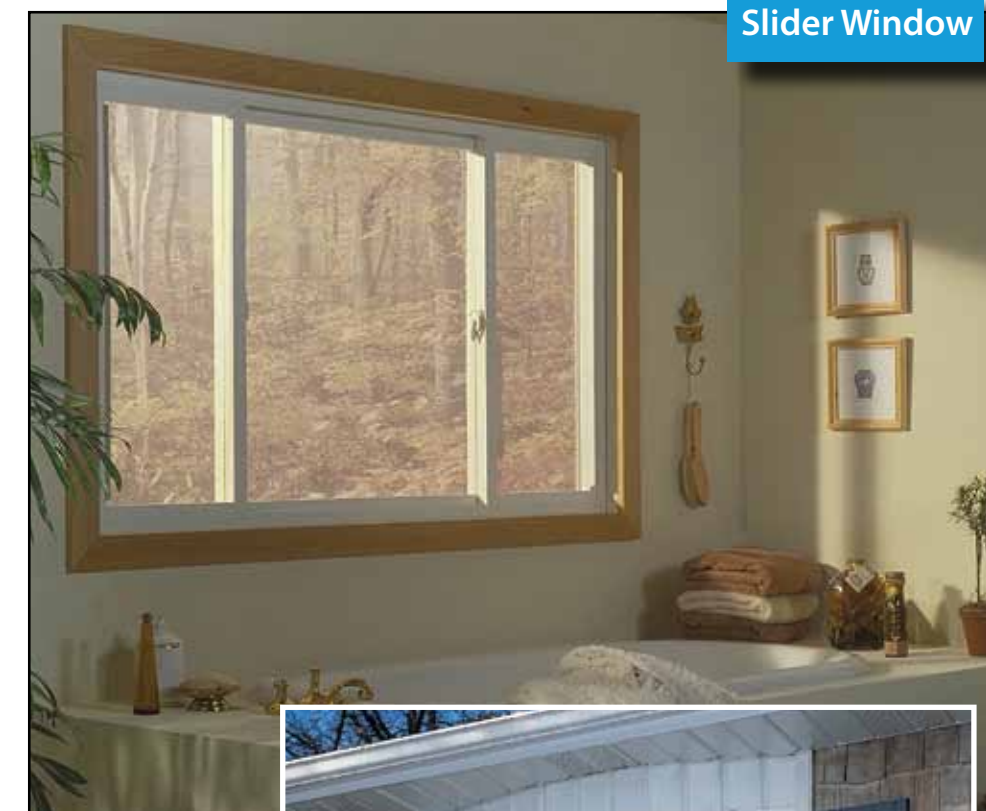
# The Wise Choice... In New Construction, Replacement & Commercial Windows



Double Hung & Single Hung Window



Revolution Tilt & Turn Window



Slider Window



Casement Window



Picture Window & Garden Window



Sliding Patio Door



Bay Window



Bow Window